

UNILAC 100 WHITE

PRECAT TOPCOAT



DESCRIPTION

UNILAC 100 WHITE is a fast drying and high performance precatalyzed lacquer for use on interior wood products. This product has good build with excellent hiding properties providing a high-quality finish. Advanced precatalysed technology provides excellent build and good chemical resistance. Available in low VOC and HAPS free versions.



PRODUCT DATA

Color	White	VOC actual	710.97 g/L	5.93 lb/gal0
Solids % by Vol	21% ± 2%	VOC less exempts	630.14 g/L	5.26 lb/gal
Solids %by Wt	35% ± 2%	Photochemical reactive	No	
Density	1.07	Flash Point (PM/CC)	N/A	
Viscosity 23°C/73°F #4 Ford	39-42	Shelf life	6 months (at 15-25°C/59-77°F)	
Gloss(On Black glass @60°)	20, 35,50,90/Available in other gloss level	Theo-coverage @1 mil dry	318 Sq.Ft/gal	8 m ² /L

PREPARATION/APPLICATION

Working Temp	>18°C/65°F surface, coating and air
Catalyzation	Optional for optimal chemical resistance 5 % by volume using C 05 catalyst.
Pot life	24 hours (23°C/74°F) when additional catalyst is added
Reducer	Reduce 15-25% by volume with Thinner DX 180 (Medium) or Thinner DX 195 (slow). To help reduce trapped air, blushing or orange peel, use Retarder LR236 at a maximum of 5%.by volume.
Suggested Primer	PC 150 WHITE PRIMER, VITROPRIMER 157, VS SURFACER PRIMER
Application	<ul style="list-style-type: none"> Prime- Apply a full coat of a recommended primer at 4.0 – 6.0 wet mils. Allow to dry. Sand with 240, 320 paper, or sponges as required. Topcoat within 8 hours of sanding Topcoat – apply UNILAC 100 WHITE at 4.0 - 6.0 mils wet For more depth or build, sand and apply an additional coat.
Surface Preparation	Wood surface must be clean, dry, and finish sanded with 180 grit sandpaper. Substrate should be clean and free of grease and oil to ensure optimum adhesion and coating performance properties. Moisture content of the wood should be between 6%-8%.
Use Directions	For interior use only. Catalyze, adjust viscosity and stir thoroughly before application to avoid variations application. Dry time can be directly impacted by many factors, including film thickness. Users are urged to test the system under shop conditions.
App equip.	Conventional & HVLP Siphon Feed, Pressure Pot Systems and Airless/Air Assist Equipment.
Tinting	Can be tinted up to 10% maximum with universal colorants 844.
Cleanup	Clean tools/equipment immediately after use with T 750 LORCHEM cleaner gun or a quality lacquer thinner or acetone. Always follow manufacturer's safety recommendations when using any solvent.

DRYING TIMES

Method	Drying temperature.	Drying Time @ 50%RH			
Air Drying	23°C/74°F	Dust free time	4-6 minutes	Dry to sand	1-2 hours
		Dry to touch	20-30 minutes	Dry to recoat	1-2 hours
		Dry to Handle	1-2 hours	Dry to stack	24 hours
Force dry	45 to 60°C/110-140°F	Minutes			

Note: Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Minimum curing temperatures of 23°C/74°F must be maintained throughout curing cycle to achieve the film integrity as stated in product features.

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APPLICATION RECOMMENDATIONS

APPLICATION EQUIPMENT SETTINGS

Method of Application	Air Pressure (PSI)	Fluid Pressure (PSI)	TIP size (mm / inch)	Application Viscosity (#FORD 4)	Thickness Film (Mils)
Conventional spray	40-50	08-12	1.8-2/0,070-0,078	18-21	3-5
Airless Spray	10-18	300-600	0,28-0,33/0,011-0,012	18-21	3-5
HVPL	35-45	8-12	1.19-1,39/0,047-0,055	18-21	3-5

Note: All measurements and application equipment settings are based on application at a temperature of 77°F. Viscosity will vary depending on the temperature of the liquid. The above-mentioned application equipment recommendations are guidelines only. The noted settings are starting point recommendations and that adjustment to the settings and equipment may be needed to obtain the desired results. Please refer to your specific equipment manufacturer's recommendations for equipment set-up.

SPECIFICATIONS

- For interior use only.
- Must be stirred before and during using.
- Store at room temperature (under 25°C/ 80° F) after catalyzation. Higher temperatures will reduce the storage life.
- Apply over recommended LORCHEM primer. Please contact your LORCHEM representative for system recommendations.
- Total film thickness of systems should not exceed 7.0 mils dry film because heavier films may show cracking tendency.

CAUTIONS

TESTING

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale application.

THESE PRODUCT ARE DESIGNED FOR INDUSTRIAL SHOP APPLICATION AND PROFESSIONAL USE ONLY

Thoroughly review Safety Data Sheet (SDS) for safety information and cautions prior to using this product. Please direct any questions or comments to your local representative.

PDS

Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling ,preparation and application which are not known or under our control, LORCHEM cannot make any warranties related to the product or the performance of the product. Moreover, we underline the fact that in industrial applications, a tolerance of 5% in the overall results is considered normal and is not caused by the quality of the product.

CONTACT

PH: +1(450)424-4000

F: +1(450) 424-9134

<http://www.lorchemintl.com>

LORCHEM INTERNATIONAL

150,Rue Aimé-Vincent Vaudreuil, Dorion,
QC J7V5V5